# **KUNKLE**

## ASME Section VIII, Brass, Air/Gas, 'UV', National Board Certified

## Features

- High capacity with small size.
- Every valve is 100% tested/inspected for pressure setting and leakage.
- Factory sealed to prevent tampering or disassembly.

## **Model Descriptions**

**Model 541:** 1/4-inch or 1/2-inch Male NPT inlet. Brass body and seat with BUNA-N ball or flat seal. Exceptional seat tightness performance.

**Model 542:** Same as Model 541 except Viton<sup>®</sup> ball or flat seal.

**Model 548:** Same as Model 541 except SS ball seal.

## Applications

- Small to medium size, single and multi-stage, air compressors, intercoolers, aftercoolers, instrument/control air lines and systems.
- Air tanks/receivers and pressurized equipment.

### Pressure and Temperature Limits Model 541:

3 to 200 psig [0.2 to 13.8 barg] -40° to 200°F [-40° to 93°C]

### Model 542:

3 to 200 psig [0.2 to 13.8 barg] -10° to 300°F [-23° to 149°C]

### Model 548:

3 to 400 psig [0.2 to 27.6 barg] -60° to 400°F [-34° to 204°C]





**Total Flow Control Solutions™** 

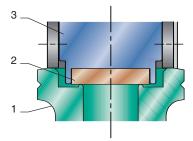
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## **Parts and Materials**

Мо	Models 541, 542 and 548							
No.	Part Name	Materials						
1	Body	Brass, B16						
2	Seat <sup>1</sup>	Model number changes with seat material						
3	Disc Holder	Brass, B16						
4	Spring	SS, A313-631						
5	Compression Screw	Brass, B16						
6	Lift Ring	SS, A313						

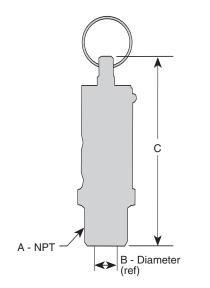
#### Notes

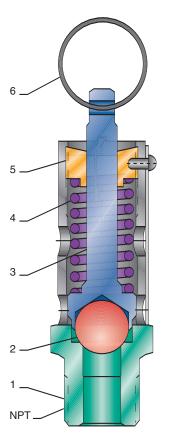
- 1. Seat material: Model 541 BUNA-N, Model 542 Viton® A, and Model 548 SS, A756 440C.
- 2. Viton® is a registered trademark of DuPont Dow Elastomers.



Models 541C and 542-C Seat Configuration

Specifications										
Size		Weight								
Inlet	Α	В	C	lb (kg)						
1/4"	<sup>1</sup> /4 - 18	0.295 [7.5]	2.88 [73.2]	0.2 (0.1)						
1/2"	<sup>1</sup> /2 - <b>1</b> 4	0.422 [10.7]	3.62 [91.9]	0.5 (0.23)						





Models 541-A, 542-A, 548

# Capacities

ASME Section VIII Ai	r, (English, SCFM)	
Set Pressure	Inl	et
(psig)	1/4"	1/2"
3	12	23
5	16	31
10	23	47
15	31	62
20	37	73
25	42	84
50	70	139
75	97	194
100	125	249
125	152	304
150	180	359
175	207	414
200	235	469
225	262	524
250	290	579
275	317	634
300	345	689
325	372	744
350	400	799
375	427	854
400	455	909

ASME Section VIII Air, [Metric, Nm <sup>3</sup> /h]									
Set Pressure	Inle								
[barg]	7 mm	15 mm							
1.7	67	135							
3.5	114	227							
5.0	152	304							
7.0	203	407							
9.0	255	509							
13.0	357	715							
15.0	409	818							
17.0	460	920							
19.0	511	1023							
21.0	563	1126							
23.0	614	1228							
25.0	665	1331							
27.0	717	1434							
27.5	730	1459							

Model Numbe	r/Ord	er (	Guio	le											
Model Number Position	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Example	0	5	4	1	—	A	0	1	-	K	M	0	2	5	0
Model   0541   0542   0548   Inlet Size   A - 1/4-inch   C - 1/2-inch   Variation (01 th   01 - Catalog stan   60 - BSP threads	<b>rough</b> dard														
Design Revisio Indicates non-inter Dash (-) if original Models 541-C and Service K - ASME VIII Air	<b>n</b> —— rchange design I 542-C	eable	e rev	ision											
N - Non-code Air Spring Material M - SS	Gas for	r set	pres	sure	es bel	ow 1	5 psi	g							
Set Pressure –															

548 - 3 psig (0003) [0.2 barg] through 400 psig (0400) [27.5 barg] 541 - 3 to 200 542 - 3 to 200

Facility Phone: 828-669-3700

# **Tyco Valves & Controls**

#### www.kunklevalve.com

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