

tyco

Cash Valve

A SERIES

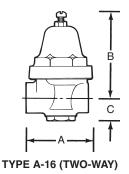
PRESSURE REGULATORS

ISSUED - JANUARY 2001 CAVMC-0508-US-0208 ISO 9001 Certified

SPECIFICATIONS

С	DIMENSION	S	DESCR	SHIP. WT. (lbs.)	
Α	В	С	SIZE	SHIP. W I. (IDS.)	
21/4"	31/2"	13/16"	1/4" or 3/8"	2-way, 3-way	13/4

TYPE A-16 SPRING NUMBERS AND RANGE OF ADJUSTMENT (in psi)								
#1747 10-50	#1748 25-90	#1841 80-120	#2235 100-180					
		#1747 #1748	#1747 #1748 #1841					



	CAPACITY INFORMATION														
				PRESSURE DIFFERENTIAL (P ₁ -P ₂)											
					10 (psi)		25 (psi)		50 (ps	i)	100 (psi)		
	VALVE		P ₂ VARIATION				(PRESSU) RANG	ES*			
TYPE	SIZE	SERVICE	(psi)	2-50	30-120	100-180	2-50	30-120	100-180	2-50	30-120	100-180	2-50	30-120	100-180
		Water +	5	1.25	0.50	0.35	1.40	0.75	0.50	1.60	0.90	0.60	1.80	1.00	0.70
		Water +	10	2.30	1.30	1.00	2.70	1.80	1.40	3.00	2.50	1.60	3.25	2.70	1.90
		Water +	15	2.80	2.20	1.70	3.20	2.80	2.20	4.00	3.70	2.70	4.70	4.20	3.10
A-16	All Sizes	Water +	25	-	3.30	3.00	-	3.40	3.30	-	4.50	4.40	-	5.30	4.70
		Air +	5	8	7	4	11	8	6	14	10	8	17	12	10
		Air +	10	17	15	10	20	18	14	25	23	18	30	27	24
		Air +	15	24	22	20	28	28	23	35	34	28	42	38	35
		Air +	25	-	32	30	-	36	37	-	49	47	-	56	54

NOTE: The capacity information in this table is for general application use representing average conditions. Where capacity and sizing are critical, consult the factory.

- + Water Flow is in U.S. Gallons Per Minute (GPM). Air Flow is in Standard Cubic Feet Per Minute (SCFM).
- Outlet Pressure (P2) Ranges correspond to spring ranges. Refer to Spring Range Table above.

A-31, A-31S COMPACT AND ECONOMICAL REGULATORS

APPLICATION

Types A-31 and A-31S pressure regulating valves are designed for installations where space and cost limitations are important in systems with initial pressures up to 300 psi. The standard adjustment range is from 2 to 180 psi. (See Spring Range Chart under Specifications.) The maximum operating temperature is 180°F. For higher temperature installations consult the factory for recommendations. Types A-31 and A-31S are for use on water and air, suitable for drinking fountains,

bubblers, water coolers, humidifiers, beer pumps, beverage dispensers, spray paint outfits, air tools, etc. They are suitable also for other liquids and gases if recommended by the factory; write, giving full details for specific advice.

Type A-31HC is specifically designed for mobile home or recreational vehicle water systems. Refer to Special Designs for additional information.



TYPE A-31

			DESCRIPTION	ON		MAY INLET	AD ILICTMENT	DAL ANCED	MAXIMUM	
		SIZE		BODY STYLE		MAX. INLET PRESSURE	ADJUSTMENT RANGE	BALANCED PISTON	OPERATING	
TYPE	1/8"	1/4"	3/8"	TWO WAY	THREE-WAY	(psi)	(psi)	DESIGN	TEMPERATURE (°F)	
A-31	Х	Х	Χ	X		300	2-180	Optional	180	
A-31S	Х	Х	Χ		Х	300	2-180	Optional	180	
A-31HC*				Х		300	2-180		180	

^{*}Special mobile home water regulator

FEATURES

Cash Valve Types A-31 and A-31S pressure regulating valves are available in ¹/₈", ¹/₄" and ³/₈" sizes and in various optional body styles. They may be fitted with several different types of pressure adjustment screws.

Body Styles

Type A-31: Two-way valve with one female inlet and opposite female outlet.

Type A-31S: Three-way valve with one female inlet and opposite female outlet plus either a left or right-hand side ¹/₄" NPT gauge connection. Specify gauge connection required when ordering.

Note: Gauge connection designations are in relation to main valve inlet with valve in the upright position.

Optional Balanced Piston

The Type A-31 regulator can be furnished with a balanced piston construction for a small extra charge. The balanced piston design is particularly effective in keeping the delivery pressure near constant when there are wide fluctuations in the inlet pressure.

Pressure Adjusting Screws

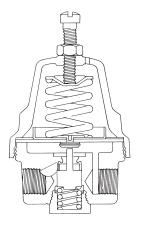
Type A-31 and A-31S pressure regulators are fitted with a Fillister head adjusting screw and hex lock nut standard. They can also be supplied with either a T-handle or black plastic handwheel with wing lock nut arrangement at a small extra charge. The handwheels are particularly well suited for panel mounted installations both for improved appearance as well as ease of making pressure adjustments. See Mounting Accessories, below.

Mounting Accessories

These regulators can be equipped with a special bushing and nut for panel mounting.

Special Designs

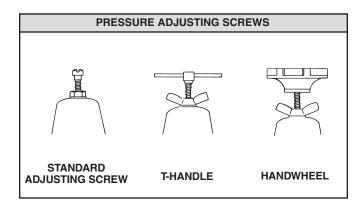
Cash Valve offers various modifications of the Type A-31 pressure regulating valve to meet the demand for specific applications.

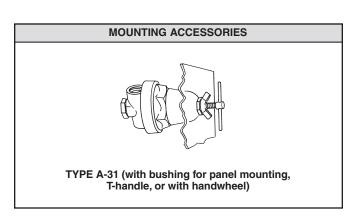


TYPE A-31 INTERIOR

A-31HC Mobile Home Water Regulator

This modified ³/8" regulator is specially designed for mobile homes or recreational vehicle installations where space limitations are important and where relatively low capacity is required. Type A-31HC is fitted with standard brass hose connections and washers for connection to trailer and to water supply and is preset at 45 psi. Maximum operating temperature is 180°F.





PRESSURE REGULATORS

CONSTRUCTION

PART DESCRIPTION	MATERIALS
Body	Brass
Spring Chamber	Brass or Aluminum
Spring Button	Brass
Adjusting Spring	Steel or Stainless Steel
Diaphragm Gasket	Brass

PART DESCRIPTION	MATERIALS
Diaphragm	BUNA-N
Pressure Plate	Brass
Piston	Brass
Seat Disc	BUNA-N
Piston Spring	302 Stainless Steel

SPECIFICATIONS

	CAPACITY INFORMATION														
				PRESSURE DIFFERENTIAL (P ₁ -P ₂)											
			P ₂		10 (psi))		25 (psi	i)		50 (psi)		100 (ps	i)
	VALVE		VARIATION					OUTLE1	PRESSU	JRE (P ₂) RANGI	ES*			
TYPE	SIZE	SERVICE	(psi)	2-50	30-120	100-180	2-50	30-120	100-180	2-50	30-120	100-180	2-50	30-120	100-180
		Water +	5	1.25	0.50	0.35	1.40	0.75	0.50	1.60	0.90	0.60	1.80	1.00	0.70
		Water +	10	2.30	1.30	1.00	2.70	1.80	1.40	3.00	2.50	1.60	3.25	2.70	1.90
		Water +	15	2.80	2.20	1.70	3.20	2.80	2.20	4.00	3.70	2.70	4.70	4.20	3.10
A-31	All	Water +	25	ı	3.30	3.00	-	3.40	3.30	-	4.50	4.40	-	5.30	4.70
A-31S	Sizes	Air +	5	8	7	4	11	8	6	14	10	8	17	12	10
		Air +	10	17	15	10	20	18	14	25	23	18	30	27	24
		Air +	15	24	22	20	28	28	23	35	34	28	42	38	35
		Air +	25	-	32	30	-	36	37	-	49	47	-	56	54

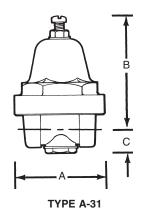
NOTE: The capacity information in this table is for general application use representing average conditions. Where capacity and sizing are critical, consult the factory.

- + Water Flow is in U.S. Gallons Per Minute (GPM). Air Flow is in Standard Cubic Feet Per Minute (SCFM).

 * Outlet Pressure (P₂) Ranges correspond to spring ranges. Refer to Spring Range Table below.

TYPE A-3	TYPE A-31 & A-31S SPRING NUMBERS AND RANGE OF ADJUSTMENT (in psi)								
#6354	#1618	#1747	#1748	#1841	#2235				
2-15	2-30	10-50	30-90	80-120	100-180				

DIMENSIONS			TYPE	SHIP. WT.
Α	В	С	1/8", 1/4", 3/8"	(lbs.)
21/4"	3 ³ /16"	1/4"	A-31, A-31S	1 ¹ /4
21/4"	3 ³ /16"	5/8"	A-31 BALANCED PISTON	13/8



A-16 MODERATE REGULATION LOW TO MEDIUM CAPACITY

APPLICATION

Type A-16 regulators are suitable for air, water, oil, fluids, and gas applications and are intended for use on equipment requiring moderate regulation, low to medium capacity, and installations where space limitations and flexibility of hook-up are important factors. They are designed for initial pressures up to 250 psi and delivery pressures ranging from 2 to 180 psi depending on the spring used.

See Spring Range Table at the top of page 4. The maximum operation temperature is 180°F.

The A-16 type regulator is suitable for use in drinking fountains, bubblers, water coolers, humidifiers, beverage dispensers, spray paint rigs, air tools, etc. A-16 capacity information may be found on page 4.



TYPE A-16 (TWO-WAY)

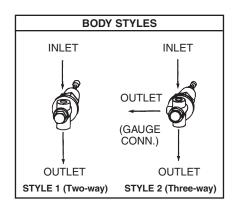
			DESCRIPTION		MAXIMUM INLET	ADJUSTABLE	MAXIMUM OPERATING
	SI	ZE	BODY	STYLE	PRESSURE	RANGE	TEMPERATURE
TYPE	1/4"	3/8"	TWO WAY	THREE-WAY	(psi)	(psi)	(°F)
A-16	Х	Χ	X	X	250	2-180	180

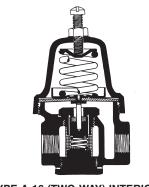
FEATURES

- Sizes: Available in 1/4" or 3/8"
- · Body styles:
 - Two-way valve with one female inlet and opposite female outlet.
 - Three-way valve with one female inlet and opposite female outlet plus a left-hand side ¹/₄" NPT gauge connection.

Note: Gauge connection designation is in relation to main valve inlet with valve in upright position.

- All brass body with inbuilt strainer.
- Easily renewable disc-piston assembly.
- Screwed in cylinder body seat provides for easy removal.
- Self contained strainer protects working parts.





TYPE A-16 (TWO-WAY) INTERIOR

CONSTRUCTION

PART DESCRIPTION	MATERIALS
Body	Brass
Spring Chamber	Aluminum
Spring Button	Brass
Adjusting Spring	Steel
Diaphragm Gasket	Brass
Diaphragm	BUNA-N
Pressure Plate	Brass

PART DESCRIPTION	MATERIALS
Pusher Post Button	Brass
Cylinder	Brass
Piston	Brass
Seat Disc	BUNA-N
Piston Spring	302 Stainless Steel
Strainer Screen	Brass

PRESSURE REGULATORS

CONSTRUCTION

PART DESCRIPTION	MATERIALS
Body	Brass or Bronze
Spring Housing	Bronze
Adjusting Spring	302 Stainless Steel
Diaphragm Stop	Brass
Pressure Plate	Brass
Diaphragm	Neoprene
Pusher Post Button	Brass
Retainer Plate*	Brass
Cylinder**	303 Stainless Steel

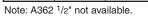
PART DESCRIPTION	MATERIALS
Pusher Post	303 Stainless Steel
Seat Disc	BUNA-N
Piston	Brass
Piston Spring	302 Stainless Steel
O-rings	BUNA-N

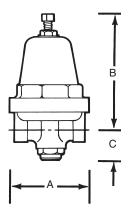
^{*} Except A-362

SPECIFICATIONS

D	ESCRIPTIO	ON		DIMENSION	SHIP. WT.	
TYPE	SIZE	STYLE	Α	В	С	(lbs.)
A-360	1/4", 3/8"	Two-way	21/2"	41/2"	1 1/8"	2
A-360	1/2"	Two-way	27/8"	41/2"	15/8"	21/2
A-361	1/4", 3/8"	Three or Four-way	21/2"	4 ¹ /2"	1 ¹ /8"	21/8
A-361	1/2"	Three or Four-way	2 ⁷ /8"	41/2"	1 ⁵ /8"	2 ⁵ /8
A-362	1/4", 3/8"	Two-way	21/2"	41/2"	11/8"	2

TYPE	SIZES	SPRING NUMBERS AND RANGE OF ADJUSTMENT (in psi)										
A-360	1/4", 3/8"	#10884	#8238	#8239	#8240	#8241	#8242					
A-361		0-5	2-35	20-70	60-125	75-200	100-250					
&	1/2"	#10884	#8238	#8239	#8240	#8241	#8242					
A-362		0-5	2-25	20-60	40-80	75-125	100-250					





TYPE A-360, A-362

^{**} A-362 only

SPECIFICATIONS (Continued)

CAPACITY INFORMATION															
			NO	PRESSURE DIFFERENTIAL (P ₁ -P ₂)											
			VARIATION		10 (psi)			25 (psi) 50 (psi)				100 (psi)			
	VALVE						OUTLET PRESSURE (P2) RANGES*								
TYPE	SIZE	SERVICE	P-2	0-70	60-125	75-250	0-70	60-125	75-250	0-70	60-125	75-250	0-70	60-125	75-250
		Water +	5	1.5	1.3	1.0	2.2	1.6	1.2	3.5	2.3	1.3	4.7	4.5	2.0
A-360 A-361	1/4", 3/8"	Water +	10	2.2	2.0	1.8	3.0	2.7	2.2	4.0	3.6	2.5	4.8	4.6	4.0
A-362	1/4 , 9/8	Water +	15	2.6	2.5	2.3	3.2	3.0	2.8	4.2	4.0	3.5	5.0	5.0	4.5
		Water +	25	3.2	3.0	3.2	3.8	3.7	3.6	4.5	4.5	4.4	5.0	5.0	5.0
		Air +	5	13.0	12	11	21	18	14	27	25	18	44	42	42
A-360 A-361	1/4", 3/8"	Air +	10	15.0	14	13	25	24	24	30	33	33	45	45	47
A-362		Air +	15	17.0	16	15	25	25	25	30	35	40	45	45	47
		Air +	25	18.0	18	17	25	25	30	30	38	45	45	45	47
	VALVE								PRESSU	RE (P2	RANGE	S*			
TYPE	SIZE	SERVICE		0-60	40-125	100-250	0-60	40-125	100-250	0-60	40-125	100-250	0-60	40-125	100-250
		Water +	5	2.0	1.5	1.2	2.5	1.7	1.3	3.5	2.5	1.5	3.5	3.0	1.8
A-360	1/2"	Water +	10	4.5	3.5	2.5	5.5	3.7	2.6	9.0	4.5	3.1	10.5	6.0	3.7
A-361	-72	Water +	15	6.0	5.0	3.0	7.5	5.7	4.0	10.0	7.0	4.7	13.5	10.0	5.7
		Water +	25	7.5	6.5	4.5	9.0	8.5	6.5	11.0	10.0	7.5	14.0	13.5	10.0
A-360		Air +	5	17	16	15	25	20	17	32	25	20	50	45	40
	1/2"	Air +	10	30	27	25	45	35	30	60	45	37	95	70	55
A-361	12	Air +	15	35	32	30	50	48	45	65	62	55	105	95	75
		Air +	25	43	40	35	60	60	60	75	80	85	105	105	110

NOTE: The capacity information in this table is for general application use representing average conditions. Where capacity and sizing are critical, consult the factory.

HOW TO ORDER

To order, specify Cash Valve type by specific series designation (i.e. Type A-361 or A-362) and the valve body style (i.e. 2-way or 3-way, etc.), if applicable. Also state the following:

- 1. Valve size
- 2. Service (water, air, oil, etc.)
- 3. Inlet pressure
- 4. Outlet or delivery pressure range and setting
- 5. Maximum required flow rate
- 6. System operating temperature
- 7. Optional features, if any, as described for a specific valve. Specify gauge connections as either left- or right-hand in relation to valve inlet, with valve in up-right position.

Cash Valve 953 Old U.S. Highway 70 Black Mountain, NC 28771

Phone: 800-879-2042 • 828-669-3710 Fax: 800-879-2057 • 828-669-0586

CAVMC-0508-US-0208

⁺ Water Flow is in U.S. Gallons Per Minute (GPM). Air Flow is in Standard Cubic Feet Per Minute (SCFM).

* Outlet Pressure (P₂) Ranges correspond to spring ranges. Refer to Spring Range Table on page 9.

A SERIES VALVES

DESCRIPTION

Type 'A' series pressure reducing and regulating valves automatically reduce a high initial pressure to a lower delivery pressure, and maintain that lower pressure, depending on the specific design selected, within

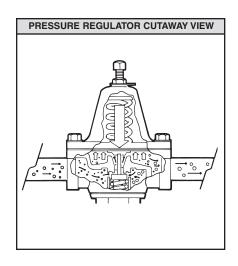
reasonably close limits. All 'A' series valves are single seated, self-actuating, diaphragm type regulators. They are available in a wide range of designs and operating pressure ranges for a variety of applications with water, air,

oil, gases, or other non-corrosive fluids as may be recommended for a specific design. 'A' series regulators are not to be used for steam service.

OPERATION

All 'A' series pressure regulators are supplied with the requested delivery pressure pre-adjusted at the factory. Pressure adjustment is accomplished by turning the adjusting screw either clockwise to increase delivery pressure or counterclockwise to reduce delivery pressure. For example, turning the adjusting screw clockwise forces the adjusting spring to act against the diaphragm assembly and move the internal valve seat to the open position. When high inlet pressure is applied, it flows into the regulator, through the open seat, up under the diaphragm and on through the outlet. As the outlet pressure builds up under the

diaphragm to the adjusted psi setting. the downward adjusting spring pressure is overcome and the regulating valve seat closes to maintain the required delivery pressure. While the foregoing is a simplified description of how a pressure regulator functions in a closed system, there are, in fact many important factors that enter into the design, performance characteristics, and selection of pressure regulators. When in doubt as to the proper regulator to use for your specific application, Cash Valve stands ready to assist you in any way possible.



A-360, A-361 & A-362 ACCURATE REGULATION MEDIUM AND HIGH CAPACITY

APPLICATION

Cash Valve Types A-360, A-361 and A-362 pressure reducing regulating valves incorporate an aspirating action to give accurate regulation at high flow rates. Extreme fluctuations in the upstream or inlet pressure have little or no effect on the delivery or outlet pressure due to balanced design. They are recommended for air, oils, water, gases, and all non-corrosive fluids. NOT FOR STEAM SERVICE. The maximum system operating temperature must not exceed 180°F.

Types A-360 and A-361 are designed for systems having a maximum inlet pressure of 400 psi and allow delivery pressures to be adjusted from 0 to 250 psi depending on spring used. Types A-360 and A-361 are available in ¹/4", ³/8", and ¹/2" sizes.



TYPE A-360, 362

Type A-362 is designed for a maximum inlet pressure of 1,100 psi, while allowing for delivery pressures to be adjusted from 0 to 250 psi. Available in ¹/₄" and ³/₈" sizes only.

Types A-360, A-361 and A-362 regulators are recommended for any installation requiring more flow and



TYPE A-36

finer regulator control than the small ordinary regulator can provide. They may be operated in any position, horizontal or vertical. For information relating to the adjustment range and spring relationship for the respective valves, refer to Spring Range Table under Specifications on page 9.

			DESCRI	MAXIMUM		MAXIMUM			
		SIZE		BODY	STYLE	_	ADJUSTABLE		
TYPE	1/4"	3/8"	1/2"	TWO-WAY	THREE-WAY* OR FOUR-WAY	PRESSURE (psi)	RANGE (psi)		
A-360	Х	Х	Х	Х		400	0-250	180	
A-361	Х	Х	Х		х	400	0-250	180	
A-362	Х	Х		Х		1100	0-250	180	

^{* 1/4&}quot; NPT pipe plug fitted for three-way applications

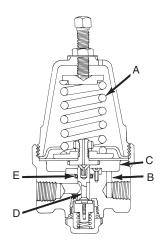
OPERATION

Types A-360, A-361 and A-362 regulators produce maximum sensitivity to changes in demand or rate of flow, by the combination of long, responsive springs (see A) and a body port (B) past which fluid flowing at a higher velocity creates a suction or aspirating action. This materially reduces pressure in the chamber below the diaphragm (C), permitting wider valve opening resulting in higher capacity and closer regulation.

Type A-360 series valves have a balanced internal piston design (D) to ensure stability of outlet pressure control despite widely varying inlet pressure conditions. An upper piston

O-ring seal (E) is used to isolate the inlet pressure from the control chamber below the diaphragm, and may be easily renewed from the top side by removing the O-ring retainer (two screws). All other operating parts below the diaphragm are easily accessible and readily removable through the bottom cap which also employs an O-ring seal to preclude any leakage.

Renewable valve seat disc is high quality composition to provide tight closure as long as seat is clean and free from damage. Closure against the inlet pressure ensures smooth, quiet performance.



TYPE A-360, A-361 INTERIOR

FEATURES

Cash Valve Types A-360 thru A-362 pressure regulating valves incorporate many unique features which enable them to be adapted to most any system.

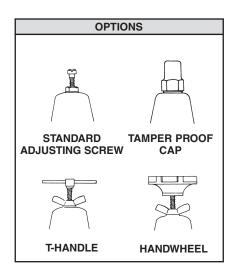
Accurate regulation

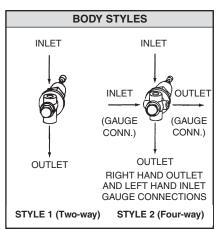
Balanced piston design maintains near constant delivery pressure when there are wide fluctuations in the inlet pressure.

Body styles

Type A-360 and A-362 - Two-way valve with one female inlet and opposite female outlet.

Type A-361 - Adaptable for three-way or four-way use. Design incorporates one female inlet and opposite female outlet plus one left and one right-hand side ¹/4" NPT gauge connection. One ¹/4" NPT plug furnished to convert from four-way to three-way use. Four-way design permits installation with either one inlet and three outlets; or two inlets and two outlets to provide for all combinations of gauging upstream or downstream pressures.





Pressure Adjusting Screws

Fitted with square head screw and lock nut standard.

May also be fitted with an optional tamper proof cap, a T-handle, or a black plastic handwheel with lock nut at a small extra cost.

Panel Mounting

All versions may be equipped with a special bushing and nut to securely mount the valve to a control panel.

Replaceable Seat Disc, O-rings, Diaphragm, and Piston

Simplicity of design gives a minimum in maintenance attention and expense. Few integral parts are required to make these regulators like new again.