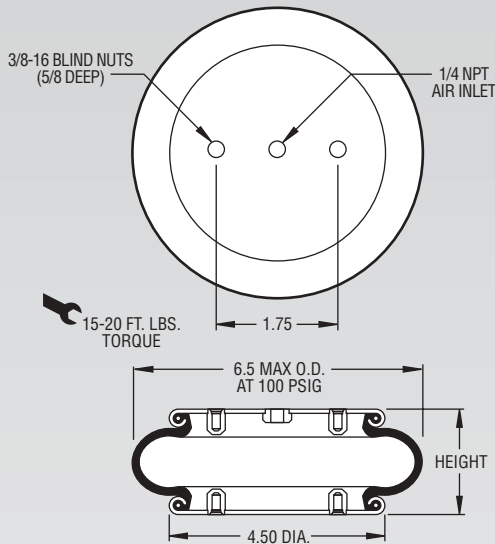


Description		Assembly Order No.
Style 131	Blind nuts, 1/4 NPT	WO1-358-7731
	Blind nuts, 3/4 NPT	WO1-358-7742
Two Ply Bellows	Socket head aluminum bead rings (bolts, nuts, washers not included-use 1/4 cap screws)	WO1-358-0127
	3/4 NPT (only) upper plate, blind nuts lower plate	WO1-358-7729
	Rubber bellows only	WO1-358-0131
Assembly weight		2.8 lbs.
Force to collapse to minimum height (@ 0 PSIG).....		32 lbs.

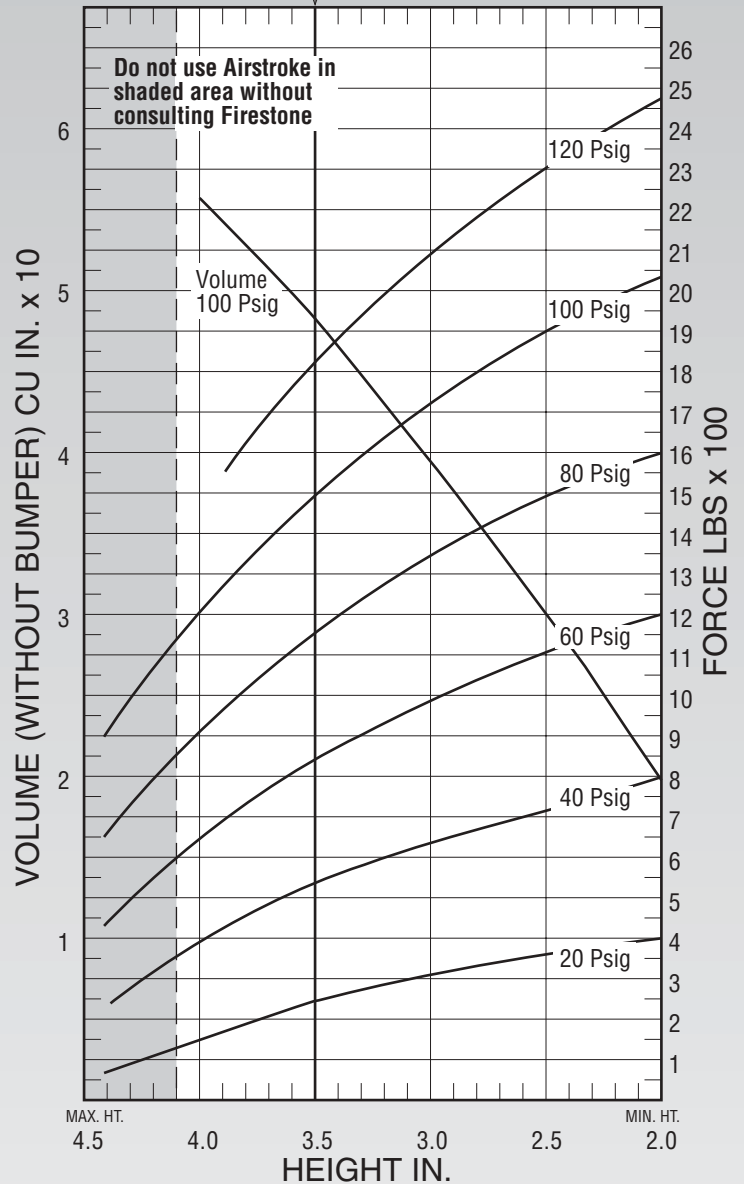


NOTE: A bead plate part is shown. This part is also available with bead rings. Bolts are not included. See pages 8-10 for explanation.

Dynamic Characteristics at 3.5 in. Design Height (Required for Airmount isolator design only)				
Volume @ 100 PSIG = 53 in ³			Natural Frequency	
Gage Pressure (PSIG)	Load (lbs.)	Spring Rate (lbs./in.)	CPM	HZ
40	550	587	195	3.25
60	850	833	186	3.09
80	1,170	1,082	181	3.01
100	1,510	1,331	176	2.94

RECOMMENDED AIRMOUNT DESIGN HEIGHT 3.5 INCHES

Static Data
6512



See page 12 for instructions on how to use chart.

Force Table (Use for Airstroke [®] actuator design)						
Assembly Height (in.)	Volume @ 100 PSIG (in ³)	Pounds Force				
		@20 PSIG	@40 PSIG	@60 PSIG	@80 PSIG	@100 PSIG
4.0	56	160	400	650	910	1,210
3.0	39	310	640	990	1,350	1,730
2.0	20	390	790	1,200	1,600	2,050