

# tyco

Cash Valve

## **LS SERIES**

HIGH PRESSURE REDUCING AND REGULATING VALVES (UP TO 2,400 psi INLET)

ISSUED - MARCH 2001 CAVMC-0513-US-0208 ISO 9001 Certified

## LS SERIES

## **DESCRIPTION**

Type LS Series pressure reducing and regulating valves automatically reduce a high initial pressure to a lower delivery pressure, maintaining that lower pressure within reasonably close limits regardless of fluctuations in the high pressure side of the line. All Type LS Series valves are single-seated, spring loaded, direct acting diaphragm type regulators.

Sizes: 3/8", 1/2", 3/4" threaded (NPT) ends.







**TYPE LS-2, TYPE LS-4** 

## **APPLICATIONS**

Designed for use on air, water, oil, oxygen, carbon-dioxide and other gases and fluids. Suitable for initial pressures up to 2,400 psi; maximum recommended delivery pressure is 500 psi (750 psi with extra-cost internal

modifications); minimum 40 psi. Exceptional flow characteristics; see table on page 4.

Type LS Series regulators are recommended for use on high pressure

test rigs and pressure vessel or casting test equipment, hydraulic cylinders and air tanks. Also available for cryogenic service, consult the factory.

## **CONSTRUCTION** ALL VERSIONS

All LS Series valves are designed and built to meet the rugged requirements of a high pressure regulating and reducing valve. Body, spring chamber and bottom plug are bronze. The piston/piston assemblies, cylinders, seat ring and strainer screens are stainless steel; diaphragm and O-rings are BUNA-N. All LS Series valves have a self-renewable seat ring; if seat ring begins to wear, it may be flipped over and reinstalled rather than replaced.

Available options on all versions are a closing cap or

T-handle adjusting screw. Three versions are available as follows:

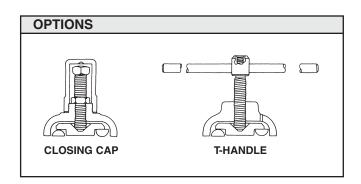
**Type LS-1** is furnished with a metal seat piston and cylinder particularly designed for high or low temperature and high pressure drop applications.

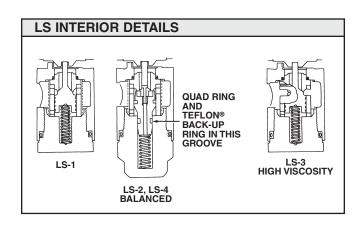
Type LS-2 is furnished with a Teflon® seat and balanced piston design for applications requiring higher capacities

and/or tight shutoff. The balanced design assures close control regardless of inlet pressure fluctuations.

**Type LS-3** is furnished with a modified cylinder and no strainer screen for applications involving heavy or high viscosity fluids.

**Type LS-4** is constructed for cryogenic service to -320°F.





### **SPECIFICATIONS**

#### **MAXIMUM INITIAL PRESSURE:**

2,400 psi

#### **MAXIMUM TEMPERATURE:**

180°F (82°C) for standard valve, consult the factory for optional materials for higher temperatures.

#### **SPECIAL NOTE:**

Although the metal to metal seat in the Types LS-1 and LS-3 is stainless steel, which assures maximum seat life and good closure, it will not shut off drip tight. For installations requiring a definite pressure maximum on the downstream side, it is recommended that a Cash Valve Type FR Back Pressure Valve be installed close to the outlet of the Types LS-1 or LS-3 regulators. For full information on the Type FR see Data sheet CAVMC-0516.

| LS SERIES PRESSURE RANGES |  |                  |                           |  |  |  |
|---------------------------|--|------------------|---------------------------|--|--|--|
| TYPE                      | SIZES  | SPRING<br>NUMBER | MAX. WORKING<br>RANGE psi |  |  |  |
| LS-1                      |  | 11673            | 40-200                    |  |  |  |
| LS-2                      | <sup>3</sup> /8", <sup>1</sup> /2" or <sup>3</sup> /4" | 2949             | 40-350                    |  |  |  |
| LS-3                      |  | 11674            | 40-500                    |  |  |  |
| LS-4                      |  | 11674*           | 400-750*                  |  |  |  |

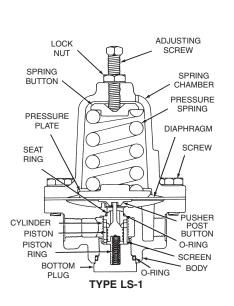
<sup>\*</sup>High pressure range requires internal modification at additional cost, consult the factory.

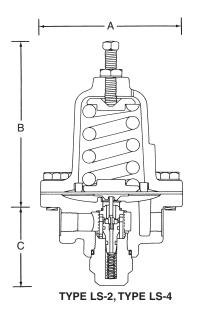
| DIMENSIONS |      |                     |                    |                    |                    |                      |              |
|------------|------|---------------------|--------------------|--------------------|--------------------|----------------------|--------------|
| TYPE       | SIZE | DIMENSIONS — INCHES |                    |                    |                    |                      | SHIP.<br>WT. |
|            |      | Α                   | B <sub>1</sub>     | B <sub>2</sub>     | B <sub>3</sub>     | С                    | LBS.         |
| LS-1       |      |                     |                    |                    |                    |                      |              |
| LS-3       |      | 5 <sup>7</sup> /8"  | 71/2"              | 7 <sup>5</sup> /8" | 8 <sup>5</sup> /8" | 1 <sup>13</sup> /16" | 20           |
| LS-2       | ALL  | 5 <sup>7</sup> /8"  | 7 <sup>1</sup> /2" | 7 <sup>5</sup> /8" | 8 <sup>5</sup> /8" | 2 <sup>5</sup> /8"   | 20           |

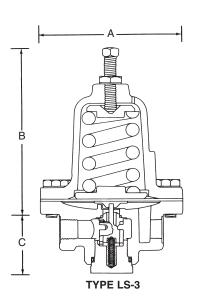
NOTE: B1 is with standard adjusting screw.

B2 is with closing cap.

B<sub>3</sub> is with T-handle adjusting screw.







## **LS SERIES**

### **SPECIFICATIONS**

| LS SERIES CAPACITIES — ALL SIZES* |                     |                    |                |                |                   |                |                |
|-----------------------------------|---------------------|--------------------|----------------|----------------|-------------------|----------------|----------------|
| INLET                             | OUTLET              | WATER CAPACITY GPM |                |                | AIR CAPACITY SCFM |                |                |
| PRESSURE (psig)                   | PRESSURE<br>( psig) | 5%<br>FALLOFF      | 10%<br>FALLOFF | 15%<br>FALLOFF | 5%<br>FALLOFF     | 10%<br>FALLOFF | 15%<br>FALLOFF |
| 500                               | 400                 | 5                  | 10             | 15             | 63                | 126            | 189            |
|                                   | 250                 | 6                  | 12             | 18             | 74                | 148            | 222            |
|                                   | 150                 | 6                  | 12             | 18             | 74                | 148            | 222            |
|                                   | 100                 | 6                  | 12             | 18             | 74                | 148            | 222            |
|                                   | 500                 | 7                  | 14             | 21             | 105               | 210            | 325            |
| 750                               | 300                 | 8                  | 16             | 24             | 109               | 218            | 227            |
|                                   | 150                 | 9                  | 18             | 27             | 109               | 218            | 227            |
|                                   | 100                 | 9                  | 18             | 27             | 109               | 218            | 227            |
| 1000                              | 750                 | 7                  | 14             | 21             | 135               | 270            | 405            |
|                                   | 500                 | 9                  | 18             | 27             | 138               | 276            | 414            |
|                                   | 300                 | 10                 | 20             | 30             | 138               | 276            | 414            |
|                                   | 100                 | 10                 | 20             | 30             | 138               | 276            | 414            |
| 1500                              | 750                 | 11                 | 22             | 33             | 220               | 440            | 660            |
|                                   | 500                 | 12                 | 24             | 36             | 220               | 440            | 660            |
|                                   | 300                 | 13                 | 26             | 39             | 220               | 440            | 660            |
|                                   | 150                 | 14                 | 28             | 42             | 220               | 440            | 660            |
| 2000                              | 750                 | 14                 | 28             | 42             | 293               | 586            | 879            |
|                                   | 500                 | 15                 | 30             | 45             | 293               | 586            | 879            |
|                                   | 300                 | 16                 | 32             | 48             | 293               | 586            | 879            |
|                                   | 200                 | 17                 | 34             | 51             | 293               | 586            | 879            |
| 2400                              | 750                 | 17                 | 33             | 50             | 351               | 703            | 1054           |
|                                   | 500                 | 18                 | 35             | 53             | 351               | 703            | 1054           |
|                                   | 300                 | 19                 | 37             | 56             | 351               | 703            | 1054           |
|                                   | 200                 | 20                 | 39             | 59             | 351               | 703            | 1054           |

<sup>\*</sup>The above data reflects regulator flow capacities, in some cases this capacity may represent flow velocities which exceed recommended piping practices.

## **HOW TO ORDER**

To order, Cash Valve specify type by specific series designation (i.e. Type LS-1, LS-2, LS-3 or LS-4). Also state the following:

- 1. Valve size
- 2. Service (water, air, oil, etc.)
- 3. Inlet pressure
- 4. Outlet or delivery pressure range and setting
- 5. Maximum required flow rate
- 6. Viscosity of fluid (for Type LS-3)
- 7. Options, if any, as described for a specific valve.

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Tyco Valves & Controls www.cashvalve.com